



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4016-3
Job Sheet 167919



Part No: D4016-3

Job Qty: 3 ea

Part Name: Hinge Half, Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/9/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/8/17	11/8/17	0.00	0.00	Start Up Machining		FM
100	Bandsaw	3 pcs	11/8/17	11/8/17	0.00	0.12	Bandsaw1		FM
110	CNC Vertical Machining	3 pcs	11/9/17	11/9/17	0.09	1.10	HAAS 1		FM
130	QC	3 pcs	11/9/17	11/9/17	0.00	0.00	QC8		DA 17-11-13
160	Packaging	3 pcs	11/9/17	11/9/17	0.00	0.00	Packaging3		6 15 2017
170	QC21-SA	3 Ea	11/9/17	11/9/17	0.00	0.00	QC21		6 15 2017

Part Op 100 - CUT BLANK as per folio
Descriptions: 110 - MACHINE AS PER FOLIO FA874 AND DWG
160 - LOCATION: WA004

WA004

DAS
21 NOV 15 2017
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B1.000X1.000	0	34	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Hinge Half, Lid	0.880Inches ± 0.030	0.910 0.850		
2	Hinge Half, Lid	0.130Inches ± 0.030	0.160 0.100		
3	Hinge Half, Lid	0.250Inches ± 0.010	0.260 0.240		
4	Hinge Half, Lid	0.030Inches ± 0.030	0.060 0.000	Radius	
5	Hinge Half, Lid	0.130Inches ± 0.030	0.160 0.100		
6	Hinge Half, Lid	0.500Inches ± 0.030	0.530 0.470		
7	Hinge Half, Lid	0.630Inches ± 0.030	0.660 0.600		
8	Hinge Half, Lid	0.563Inches ± 0.010	0.573 0.553		
9	Hinge Half, Lid	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Hinge Half, Lid

PART NO: D4016-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/13/17

Job No: 167919